

RAXON

Multi Sub RAX0838

Yellow Pearl Ltd,
Unit 17 Mullaghboy Industrial Estate,
Navan, Co. Meath, IRELAND.

Tel: 00 353 (0) 46 909 3800
Fax: 00 353 (0) 46 909 3731
E-mail: info@raxon.eu
www.raxon.eu

TECHNICAL DATA SHEET

APPLICATION:

Multi-Sub Polyester Putty for the filling of dents, cracks and to repair other irregularities on surfaces in Car Refinish and commercial vehicles. Outstanding for its adhesion, filling power and flexibility. Adhesion on Galvanized and Zinc Plate.

PHYSICAL CHARACTERISTICS:

Density @ 20°C (g/cc)	1,85 ± 0,05
Grinding Finess (u)	< 10
Supply Viscosity @ 20°	Thixotropic
% age Solid Content (Weight over Volume)	85 % ± 2 weight; 70% ± 2 volume. (Mixture with hardener)
V.O.C (g/l)	< 250 (Ready to use) - (2004/42/CE) IIB (B) (250)
Type of Product	Polyester-Peroxide
Color	Grey

SURFACE PREPARATION:

STEEL: Deoxidise and degrease. OLD PARTS: Sand and degrease. Do not use on wash primer or chrome phosphating shop primers. Recoatable when primed- isolate with 520 Filler or 520 Filler Express.

APPLICATION INSTRUCTIONS:

Use spatula. Do not overuse hardener to avoid peroxide bleeding. Be sure to mix thoroughly.



2-3%



1000-3000 um



3-5 Minutes



30 Min Drytime @ 20°



4-5 Mins at 1 M.



P80/P180

FEATURES OF DRY FILM:

Theoretical yield (m ² /l)	
Gloss 60°-60°	Matt
Second layer	1 - 2 h.

STORAGE:

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended. Can life: **12 months** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.