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AntiScratch Clear HS RAX0695

TECHNICAL DATA SHEET

APPLICATION:

Acrylic Clearcoat 2 c. for Car Refinish in bi-coat systems; Outstands for its high anti-scratch ("Car Wash" test) and fuel resistance, easy application and outdoor behavior.

PHYSICAL CHARACTERISTICS:

Density @ 20°C (g/cc)	0,99 ± 0,02
Grinding Finess (u)	
Supply Viscosity @ 20°	35 sec. ± 5 Ford n° 4
% age Solid Content (Weight over Volume)	46 % ± 2 weight; 39 % ± 2 volume. (Mixture with hardener)
V.O.C (g/l)	515 (2004/42/CE) IIB (E) (840)
Type of Product	Acrylic-Polyurethane
Color	Colourless

SURFACE PREPARATION:

Apply directly on metallic base coats (solvent or water based) at least 30 minutes after the application of the base coat.

APPLICATION INSTRUCTIONS:

To allow for the evaporation of thinner, leave 5 to 10 minutes between coats.



UNI-HARDENER
2:1 Vol.



3 Hours @ 20°
Pot Life



18-20°
Ford No. 4



RaxSolv
Fast/Slow
5-10%



2 Coats



5-10 Mins @ 20°



Dry 12-15 Mins



Touch Dry 30 Mins @ 20°
Dry 3 Hours @ 20°
Dry 30 Mins at 60°



IR/60°C 1Hour Min
20°C 24 Hours

FEATURES OF DRY FILM:

Theoretical yield (m ² /l)	8 - 9 (50 my)
Gloss 60°-60°	100 %
Second layer	24 h.

STORAGE:

Keep under cover in a cool and well-ventilated place avoiding direct sunlight. Temperatures between 5 and 30°C recommended. Can life: **2 years** from manufacturing in date its original unopened container. Consult our Technical Department once date has expired.