



Date Of Issue: 11/10/2012

Edition: 1

Product: Raxon 540 Filler

Reference: RAX0784

Page: 1 of 8

SAFETY DATA SHEET

Done According to the Regulation (EC) 1907/2006.

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1. IDENTIFICATION OF THE PREPARATION AND COMPANY

Company Name: Yellow Pearl Ltd,
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Product Name: Raxon 540 Filler

Product Code: RAX0784

Intended Use: Intermediate layer in processes of painting, for diverse types of surfaces

Tones: Grey F1, Grey F4, Grey F8

2. HAZARDS IDENTIFICATION

Highly flammable. Harmful.

Product is flammable because of its composition in solvents.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Substances with risk for the health according with the Hazardous Substances Regulations (Directive 67/548/EEC) and its adaptations and/or changes:

Name: isobutyl methyl ketone

Einecs Nr.: 203-550-1

Index Annex I: 606-004-00-4

R-Phrases*: R20 R36/37 R66 R11

Cas Nr:

Conc. range:

Symbol:

108-10-1

1.0 - 2.5 %

F, Xn



Date Of Issue: 11/10/2012

Edition: 1

Product: Raxon 540 Filler

Reference: RAX0784

Page: 2 of 8

Name: ethylbenzene

Einecs Nr.: 202-849-4
Index Annex I: 601-023-00-4
R-Phrases*: R20 R11

Cas Nr: 100-41-4
Conc. range: 1.0 - 2.5 %
Symbol: F, Xn

Name: ethyl methyl ketone

Einecs Nr.: 201-159-0
Index Annex I: 606-002-00-3
R-Phrases*: R36 R66 R67 R11

Cas Nr: 78-93-3
Conc. range: 1.0 - 2.5 %
Symbol: F, Xi

Name: ethyl acetate

Einecs Nr.: 205-500-4
Index Annex I: 607-022-00-5
R-Phrases*: R36 R66 R67 R11

Cas Nr: 141-78-6
Conc. range: 2.5 - 10 %
Symbol: F, Xi

Name: xylene

Einecs Nr.: 215-535-7
Index Annex I: 601-022-00-9
R-Phrases*: R20/21 R38 R10

Cas Nr: 1330-20-7
Conc. range: 10 - 25 %
Symbol: Xn

*For full text see section 16.

4. FIRST AID MEASURES

General:

In all cases of doubt, or when symptoms persist, seek medical attention. Never give anything by mouth to an unconscious person.

Inhalation:

Remove to fresh air, keep the patient warm and rest. If breathing is irregular or stopped, administer artificial respiration. Give nothing by mouth. If unconscious, place in the recovery position and seek medical advice.

Eye contact:

Contact lenses should be removed. Irrigate copiously with clean, fresh water for at least 10 minutes, holding the eyelids apart, and seek medical advice.

Skin contact:

Remove contaminated cloth. Wash skin thoroughly with soap and water or use a proprietary skin cleaner. Do NOT use solvents or thinners.

Ingestion:

If accidentally swallowed obtain immediate medical attention. Keep at rest. Do NOT induce vomiting.

5. FIRE FIGHTING MEASURES.

Extinguishing media:

Recommended: alcohol resistant foam, CO₂, powder, water spray/mist.
Not to be used: water jet.

Recommendations:

Fire will produce dense black smoke containing hazardous substances of combustion. Exposure to decomposition products may be a hazard to health. Appropriate self-contained breathing equipment may be required. Cool closed containers exposed to fire with water spray. Do not allow run-off from fire fighting to enter drains or water courses.



Date Of Issue: 11/10/2012

Edition: 1

Product: Raxon 540 Filler

Reference: RAX0784

Page: 3 of 8

6. ACCIDENTAL RELEASE MEASURES

Exclude sources of ignition and ventilate the area. Exclude non-essential personnel. Avoid breathing vapours and contact with skin and eyes. Refer to protective measures listed in Sections 7 and 8. Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in a suitable container for disposal in accordance with the local waste regulations (see Section 13). Do not allow to enter drains or water courses.

Clean preferably with a detergent; avoid the use of solvents.

If the product enters drains or sewers the local water company should be contacted immediately; in the case of contamination of streams, rivers or lakes, the National Rivers Authority.

7. HANDLING AND STORAGE

Handling

Vapours are heavier than air and may spread along floors. They may form explosive mixtures with air. Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentrations higher than the work exposure limits.

Additionally, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Electrical equipment should be protected to the appropriate standard. Keep the container tightly closed. Exclude sources of heat and open flame. Non-sparking tools should be used.

Avoid skin and eye contact. Avoid inhalation of vapour and spray mist. Smoking, eating and drinking should be prohibited in areas of storage and use. For personal protection, see Section 8.

Never use pressure to empty: the container is not resistant to pressure.

Always keep in containers made of the same material as the supply container.

When the operatives are inside the spray booth, applying or not, and ventilation is not sufficient to control particles and solvent vapour concentrations, air-fed respiratory protective equipment should be worn, until the concentrations mentioned are below the work exposure limits.

Storage

Storage in accordance with the legal procedures for chemical products.

Observe the label precautions. Store between 5 and 30 °C in a dry, well ventilated place away from sources of heat, ignition and direct sunlight. No smoking. Prevent unauthorised access. Containers which are opened should be properly resealed and kept in a upright position to prevent leakage. The principles contained in the HSE's guidance note Storage and Packaged Dangerous Substances should be observed when storing this product. Store separately from oxidising agents and strongly alkaline and strongly acidic materials, amines, alcohol and water.

"Rags used in the application or cleaning that are contaminated with non cured products can present an auto-ignition without notice after a few hours. Rags contaminated with products diluted by adding White Spirits can also present auto-ignition. Contaminated fabrics, rags and even protection gear must be removed from the premises at least once a day, always when closing, and must be disposed of far from other flammable materials in order to avoid fire spread in case of auto-ignition".

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Measures

Provide adequate ventilation. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient to maintain concentrations of particulates and/or solvent vapours below the relevant occupational exposure limits, suitable respiratory protective equipment should be worn. (see 'Personal protection' below)

EXPOSURE LIMITS (ACGIH 2005) (2006/15/EEC)

TLV: Threshold Limit Value TWA: Time Weighted

Average STEL: Short Term Exposure Limit



Date Of Issue: 11/10/2012

Edition: 1

Product: Raxon 540 Filler

Reference: RAX0784

Page: 4 of 8

CAS Nr: 108-10-1

Name: isobutyl methyl ketone

TLV-TWA (ppm): 50
TLV-STEL (ppm): 75
Dir. 2006/15/EEC
8 h (ppm): 20
Short-term (ppm): 50

TLV-TWA (mg/m³): 205
TLV-STEL (mg/m³): 307

8 h. (mg/m³): 83
Short-term (mg/m³): 208

CAS Nr: 100-41-4

Name: ethylbenzene

TLV-TWA (ppm): 100 A3
TLV-STEL (ppm): 125
Dir. 2006/15/EEC
8 h (ppm): 100 D
Short-term (ppm): 200 D

TLV-TWA (mg/m³): 434
TLV-STEL (mg/m³): 543

8 h. (mg/m³): 442 D
Short-term (mg/m³): 884 D

CAS Nr: 78-93-3

Name: ethyl methyl ketone

TLV-TWA (ppm): 200
TLV-STEL (ppm): 300
Dir. 2006/15/EEC
8 h (ppm): 200
Short-term (ppm): 300

TLV-TWA (mg/m³): 590
TLV-STEL (mg/m³): 885

8 h. (mg/m³): 600
Short-term (mg/m³): 900

CAS Nr: 141-78-6

Name: ethyl acetate

TLV-TWA (ppm): 400
TLV-STEL (ppm):
Dir. 2006/15/EEC
8 h (ppm):
Short-term (ppm):

TLV-TWA (mg/m³): 1441
TLV-STEL (mg/m³):

8 h. (mg/m³):
Short-term (mg/m³):

CAS Nr: 1330-20-7

Name: xylene

TLV-TWA (ppm): 100 A4
TLV-STEL (ppm): 150
Dir. 2006/15/EEC
8 h (ppm): 50 D
Short-term (ppm): 100 D

TLV-TWA (mg/m³): 434
TLV-STEL (mg/m³): 651

8 h. (mg/m³): 221 D
Short-term (mg/m³): 442 D



Date Of Issue: 11/10/2012

Edition: 1

Product: Raxon 540 Filler

Reference: RAX0784

Page: 5 of 8

Personal protection

Respiratory protection:

Air-fed respiratory protective equipment should be worn when this product is sprayed. This should be in addition to other measures taken to reduce exposure (e.g. in booth design and operation and process modifications). Non-essential and unprotected people should be excluded from the area if exposure is possible.

Hand protection:

When skin exposure may occur, advice should be sought from glove suppliers on appropriate types.

	<u>Recommended gloves</u>	<u>Alternative gloves</u>
Alcohol	Neoprene rubber	Nitril rubber
Glycol ester	Butyl rubber	Neoprene rubber
Halogen	Polyvinyl Alcohol	Nitro rubber
Ketone	Polyvinyl Alcohol	Latex rubber
Aliphatic hydrocarbons	Neoprene rubber	Nitril rubber
Aromatic hydrocarbons	Polyvinyl Alcohol	Nitril rubber
Esters	Polyvinyl Alcohol	Neoprene rubber
Ethers	Polyvinyl Alcohol	Nitril rubber

Barrier creams may help to protect exposed areas of the skin but are not substitutes for full physical protection. They should not be applied once exposure has occurred.

Eye protection:

Eye protection (e.g. glasses) designed to protect against liquid splashes should be worn.

Skin protection:

Anti-static cotton or cotton/synthetic overalls which are resistant to high temperatures are suitable.

Grossly contaminated cloth should be removed and the skin washed with soap and water or a proprietary skin cleaner.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Viscous liquid	
Boiling point (°C):	> 35 °C	
Flash point: (°C):	< 0 °C	Method: Closed cup
Vapour density:	heavier than air	
Vapour explosion limit:	0,8 %	
Solubility in water:	Inmiscible	
pH:		
Density:	1,60 ± 0,05	

CLASSIFICATION ACCORDING TO DIRECTIVE 2004/42/EEC

Annexe: IIB (Ci)

Subcategory: Vehicle refinishing products. Primer.

Limit Value (g/Lt): 540 (2007)

Hardener: E-224

Thinner: URKI-SOL 8229

VOC "ready to use" (g/Lt): 492

*The VOC values are given according to the application parameters given on the Technical Data Sheet of the product.

10. STABILITY AND REACTIVITY

Stable under the recommended storage and handling conditions. (See section 7). In case of fire, hazardous decomposition products such as smoke, carbon monoxide, carbon dioxide and oxides of nitrogen may be produced.

Keep away from oxidising agents and strongly alkaline and strongly acidic materials to prevent the possibility of exothermic reaction.



Date Of Issue: 11/10/2012

Edition: 1

Product: Raxon 540 Filler

Reference: RAX0784

Page: 6 of 8

11. TOXICOLOGICAL INFORMATION

There is no data available on special product-tests.

Exposure to organic solvent vapours above work exposure limits may result in adverse health effects such as irritation of the mucous membrane and the respiratory system and adverse effects on the kidneys, liver and central nervous systems. Symptoms can be headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, consciousness. Repeated or prolonged contact with the product may result in removal of natural grease from the skin resulting in non-allergic contact dermatitis and absorption through the skin. Splashes in the eyes may cause irritation and reversible local damage.

12. ECOLOGICAL INFORMATION

There is no data available on special product-tests.

The product should not be allowed to enter drains or water courses or be deposited where it can affect ground or surface waters.

CAS Nr: 108-10-1

Name: isobutyl methyl ketone

N-Class: L(E)C50 > 100 mg/l

Bacteria *Pseudomonas putida* - 16h CE10 (mg/l): 275

Fish *Pimephales promelas* - LC50 96 h (mg/l): 509

Seaweed *Selenastrum capricornutum* - 96h (mg/l): 400

Microorganisms *Daphnia Magna* - LC50 48 h (mg/l): 170

Readily biodegradable: Yes Bioaccumulation potential: Not

LogPow: 1,39 BCF: ND

CAS Nr: 100-41-4

Name: ethylbenzene

N-Class: 10mg/l < L(E)C50 < 100mg/l

Seaweed EC50 48 h (mg/l): 7,2

Fish *Oncorhynchus mykiss* - LC50 96 h (mg/l): 4-9

Microorganisms *Daphnia Magna* - LC50 48 h (mg/l): 3

Readily biodegradable: Yes Bioaccumulation potential: Not

LogPow: 3,15 BCF: ND

CAS Nr: 78-93-3

Name: ethyl methyl ketone

N-Class: L(E)C50 > 100 mg/l

Fish *Pimephales promelas* - LC50 96 h (mg/l): 3220

Seaweed *Scenedesmus quadricauda* - IC5 168h (mg/l): 4300

Microorganisms *Daphnia Magna* - LC50 48 h (mg/l): 5091

Readily biodegradable: Yes Bioaccumulation potential: Not

LogPow: 0,3 BCF: ND



Date Of Issue: 11/10/2012

Edition: 1

Product: Raxon 540 Filler

Reference: RAX0784

Page: 7 of 8

CAS Nr: 141-78-6

Name: ethyl acetate

N-Class: L(E)C50 > 100 mg/l

Bacteria Pseudomonas putida - 16h CE10 (mg/l): 2900

Fish Pimephales promelas - LC50 96 h (mg/l): 230

Seaweed Scenedesmus subspicatus - EC50 48h (mg/l): 3300

Microorganisms Daphnia Magna - LC50 48 h (mg/l): 717

Readily biodegradable: Yes Bioaccumulation potential: Not

LogPow: 0,60 BCF: ND

CAS Nr: 1330-20-7

Name: xylene

N-Class: 10mg/l < L(E)C50 < 100mg/l

Seaweed EC50 48 h (mg/l): 1 - 100

Fish Oncorhynchus mykiss - LC50 96 h (mg/l): 3-8

Microorganisms Daphnia Magna - LC50 48 h (mg/l): 2 - 3

Readily biodegradable: Yes Bioaccumulation potential: Not

LogPow: 3,2 BCF: 10-15

This preparation has been evaluated following the conventional calculation method of the European Directive 1999/45/EEC - Regulation of Dangerous Preparations and it is not classified as harmful for the environment.

13. DISPOSAL CONSIDERATIONS

Do not allow into drains or water courses or dispose of where ground or surface waters may be affected. It can be burned in appropriate installation, respecting the waste regulation of the local authorities.

Regarding packaging, please refer to Directive 94/62 DOCE L 365 of 31/12/94.

14. TRANSPORT INFORMATION

Transport always according to the ADR norms for road transport, the RID norms for the railway transport, the IMDG norms for the sea transport and the ICAO/IATA norms for air transport.

Proper Shipping Name: PAINT

UN no:1263 Packing Group: III

Road/rail (ADR - RID)

Class: 3 Classification Code: F1 Label: 3

Sea (IMDG)

Class: 3 Marine Pollutant: Label: 3

EmS: F-E,S-E

Air (ICAO-IATA)

Class: 3 Label: 3



Date Of Issue: 11/10/2012

Edition: 1

Product: Raxon 540 Filler

Reference: RAX0784

Page: 8 of 8

15. REGULATORY INFORMATION

Under the terms of Directive 1999/45/EEC and later adoptions and modifications, the product is labelled as follows:

Harzard Symbols: (F) HIGHLY FLAMMABLE, (Xn) HARMFUL

Contains:	xylene
R-Pharses:	R11.- Highly flammable. R20/21.- Harmful by inhalation and in contact with skin
S-Phrases:	S23.- Do not breathe vapour. S16.- Keep away from sources of ignition - No smoking. S51.- Use only in well-ventilated areas. S36/37.- Wear suitable protective clothing and gloves.
Other Phrases:	

16. OTHER INFORMATION

Complete text of R-phrases listed in Section 2:

R20.- Harmful by inhalation.

R36/37.- Irritating to eyes and respiratory system.

R66.- Repeated exposure may cause skin dryness or cracking. R11.- Highly flammable.

R36.- Irritating to eyes.

R67.- Vapours may cause drowsiness and dizziness. R20/21.-

Harmful by inhalation and in contact with skin. R38.- Irritating to skin.

R10.- Flammable.

In case of mixing different products, labels and safety data sheets of all products must be observed .

The information contained in this safety data sheet is based on the present state of knowledge and current national and EU legislation. As the specific conditions of use of this product are outside the supplier's control, the user is responsible for ensuring that the requirements of relevant legislation are complied with.

The product should not be used for purposes other than those shown in Section 1 without first referring to the supplier and obtaining written handling instructions.

The information of the safety data sheet provides guidance on health, safety and environmental aspects of the product and should not be construed as any guarantee of technical performance or suitability for particular applications.

The information contained in this safety data sheet is provided in accordance with the requirements of Directive 2001/58/EEC and later adoptions and modifications.